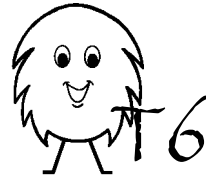
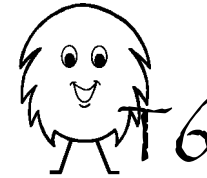


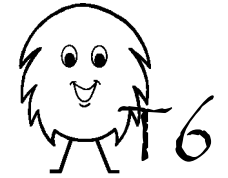
**Wiring Configuration
&
Programming
Tablet**



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Programming
Tablet**



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&
Programming
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&
Programming
Tablet**

Common abbreviations
Blank = -
Check Input = Chk In
Compare Inputs= Cmp In
Output= Out
Check Output= Chk Out
Wait= Wait
Repeat Lines= Rpt L
Control Page, Freeze= Freeze
Control Page, Thaw= Thaw
Control Page, Reset= Reset
Control Page, Move= Move to

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INPUT WIRING

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INPUT WIRING

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INPUT WIRING

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INPUT WIRING

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OUTPUT WIRING

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OUTPUT WIRING

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OUTPUT WIRING

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OUTPUT WIRING

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Page A

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Page A

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Page A

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Page A

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Page A

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Note: there are 125 more lines left on Page A that are not listed in this tablet.

Page A

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Page A

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Page A

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100 Note: there are 100 more lines left on Page A that are not listed in this tablet.

Page A

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100 Note: there are 100 more lines left on Page A that are not listed in this tablet.

Page A

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100 Note: there are 100 more lines left on Page A that are not listed in this tablet.

Page A

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100 Note: there are 150 more lines left on Page A that are not listed in this tablet.

Page B

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25 Note: there are 50 more lines left on Page B that are not listed in this tablet.

Page B

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25 Note: there are 50 more lines left on Page B that are not listed in this tablet.

Page B

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25 Note: there are 50 more lines left on Page B that are not listed in this tablet.

Page B

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25 Note: there are 50 more lines left on Page B that are not listed in this tablet.

Page C

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25 Note: there are 50 more lines left on Page C that are not listed in this tablet.

Page C

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25 Note: there are 50 more lines left on Page C that are not listed in this tablet.

Page C

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25 Note: there are 50 more lines left on Page C that are not listed in this tablet.

Page C

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25 Note: there are 50 more lines left on Page C that are not listed in this tablet.

Page D

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25 Note: there are 50 more lines left on Page D that are not listed in this tablet.

Page D

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25 Note: there are 50 more lines left on Page D that are not listed in this tablet.

Page D

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25 Note: there are 50 more lines left on Page D that are not listed in this tablet.

Page D

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25 Note: there are 75 more lines left on Page D that are not listed in this tablet.

Page E

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25 Note: there are 50 more lines left on Page E that are not listed in this tablet.

Page E

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25 Note: there are 50 more lines left on Page E that are not listed in this tablet.

Page E

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25 Note: there are 50 more lines left on Page E that are not listed in this tablet.

Page E

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25 Note: there are 50 more lines left on Page E that are not listed in this tablet.

Page F

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25 Note: there are 50 more lines left on Page F that are not listed in this tablet.

Page F

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25 Note: there are 50 more lines left on Page F that are not listed in this tablet.

Page F

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25 Note: there are 50 more lines left on Page F that are not listed in this tablet.

Page F

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25 Note: there are 50 more lines left on Page D that are not listed in this tablet.